# Silicon PIN Photodiode PD700B



#### **Features**

High sensitivity

Low capacitance

Short switching time

Wide temperature range

Small package

Pb free

The product itself will remain within RoHS compliant version.

Compliance with EU REACH.

Compliance Halogen Free .(Br <900 ppm ,Cl <900 ppm , Br+Cl < 1500 ppm).

#### **Application**

High speed photo detector

Copier

Elevator

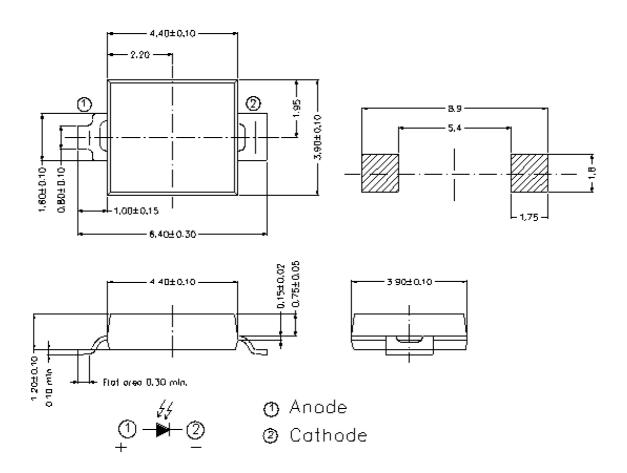
#### Description

The PD700B is high sensitivity, fast switching times, low capacitance, compact size, and lack of measurable degradation make it suitable for diverse applications, such as TV and appliance





#### PACKAGE DIMENSIONS



### NOTES:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25mm(.010") unless otherwise noted.
- 3. Lead spacing is measured where the leads emerge from the package.



### ABSOLUTE MAXIMUM RATINGS AT TA =25°C

Parameter	Symbol	Rating	Units
Reverse Voltage	$V_R$	32	V
Operating Temperature	$T_{opr}$	<b>-25</b> ∼ +85	$^{\circ}\mathbb{C}$
Storage Temperature	$\mathrm{T}_{\mathrm{stg}}$	<b>-4</b> 0 ~ +85	$^{\circ}\mathbb{C}$
Soldering Temperature *1	$T_{sol}$	260	$^{\circ}\mathbb{C}$
Power Dissipation at(or below)	$P_d$	150	mW
25°C Free Air Temperature			

**Notes:** \*1 Soldering time≦5 seconds



### **ELECTRICAL OPTICAL CHARACTERISTICS AT TA=25°C**

Parameter	Symbol	Condition	Min	Тур	Max	Unit
Rang Of Spectral Bandwidth	λ 0.5		730		1100	nm
Wavelength Of Peak Sensitivity	λР			940		nm
Short- Circuit Current	$I_{SC}$	Ee=1mW/cm <sup>2</sup> $\lambda$ p=940nm		35		$\mu$ A
Reverse Light Current	$I_{L}$	$Ee=1 \text{mW/cm}^2$ $\lambda \text{ p=940nm}$ $V_R=5 \text{ V}$	17	25		μΑ
Reverse Dark Current	$I_D$	$Ee=0mW/cm^2$ $V_R=10V$		5	30	nA
Reverse Breakdown Voltage	$ m V_{BR}$	Ee=0mW/cm <sup>2</sup> $I_R$ =100 $\mu$ A	32	170		V



### **Typical Electro-Optical Characteristics Curves**

Fig.1 Spectral Sensitivity

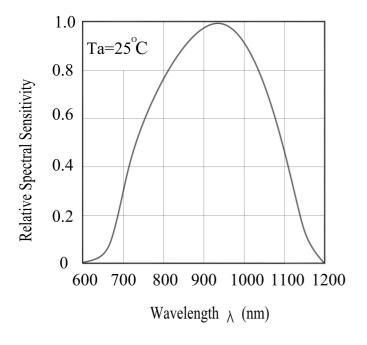
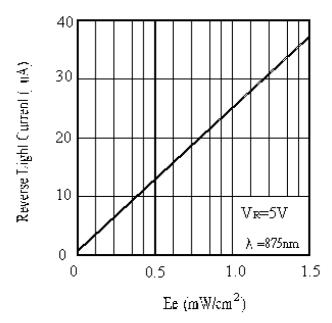


Fig.2 Reverse Light Current vs. Ee





#### **Precautions For Use**

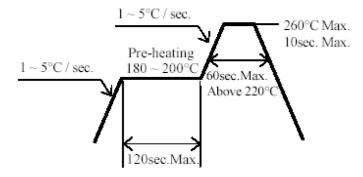
1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
  - 2.1 Do not open moisture proof bag before the products are ready to use.
  - 2.2 Before opening the package, the PHOTODIODEs should be kept at 30°C or less and 90%RH or less.
  - 2.3 The PHOTODIODEs should be used within a year.
  - 2.4 After opening the package, the PHOTODIODEs should be kept at 30°C or less and 60%RH or less.
  - 2.5 The PHOTODIODEs should be used within 168 hours (7 days) after opening the package.
  - 2.6 If the moisture absorbent material (silica gel) has faded away or the PHOTODIODEs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5°C for 24 hours.

- 3. Soldering Condition
- 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the PHOTODIODEs during heating.
- 3.4 After soldering, do not warp the circuit board.

#### Silicon PIN Photodiode

### **PD700B**

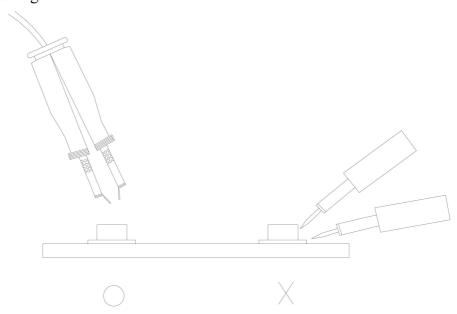


### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

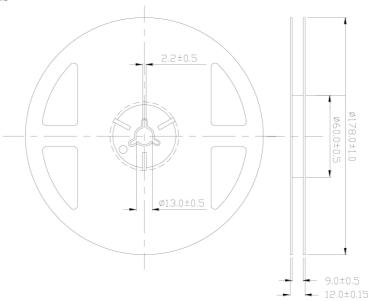
### 5.Repairing

Repair should not be done after the PHOTODIODEs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the PHOTODIODEs will or will not be damaged by repairing.



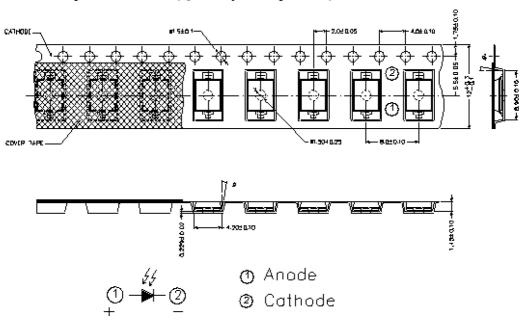


### **Package Dimensions**



**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm, Unit = mm

### Carrier Tape Dimensions:(Quantity: 1000pcs/reel)



**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm, Unit = mm



### **Packing Quantity Specification**

- 1. 1000Pcs/1Bag, 10 Bag/1Box
- 2. 4Boxes/1Carton

#### **Label Form Specification**



· PRODUCT: Part Number

· CODE NO.: Product Serial Number

· QTY: Packing Quantity

· LOT No: Lot Number

· REMARKS:Remarks

#### **Notes**

#### **Lead Forming**

1. During lead frame bending, the lead frame should be bent at a distance more than 3mm from bottom of the epoxy.

Note: Must fix lead frame and do not touch epoxy before bending to avoid Photodiode broken.

- 2.Lead forming should be done before soldering.
- 3. Avoid stressing the Photodiode package during leads forming. The stress to the base may damage the Photodiode's characteristics or it may break the Photodiode.
- 4.Cut the Photodiode lead frame at room temperature. Cutting the lead frame at high temperatures may cause failure of the Photodiode.
- 5. When mounting the Photodiode onto a PCB, the PCB holes must be aligned exactly with the lead position of the Photodiode. If the Photodiode are mounted with stress at the leads, it causes deterioration of the epoxy resin and this will degrade the Photodiode.

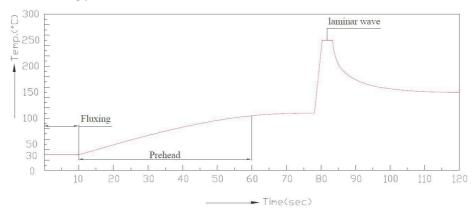


### **Soldering**

- 1. Careful attention should be paid during soldering. When soldering, leave more than 3mm from solder joint to epoxy bulb, and soldering beyond the base of the tie bar is recommended.
- 2. Recommended soldering conditions:

Hand	Hand Soldering		DIP Soldering		
Temp. at tip of iron	300°C Max. (30W Max.)	Preheat temp.	100°C Max. (60 sec Max.)		
Soldering time	3 sec Max.	Bath temp. & time	260 Max., 5 sec Max		
	3mm Min.(From solder		3mm Min. (From solder joint		
Distance	joint to epoxy bulb)	Distance	to epoxy bulb)		

3. Recommended soldering profile



- 4. Avoiding applying any stress to the lead frame while the Photodiode are at high temperature particularly when soldering.
- 5.Dip and hand soldering should not be done more than one time
- 6. After soldering the Photodiode, the epoxy bulb should be protected from mechanical shock or vibration until the Photodiode return to room temperature.
- 7.A rapid-rate process is not recommended for cooling the Photodiode down from the peak temperature.
- 8. Although the recommended soldering conditions are specified in the above table, dip or hand soldering at the lowest possible temperature is desirable for the Photodiode.
- 9. Wave soldering parameter must be set and maintain according to recommended temperature and dwell time in the solder wave.



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