

#### **Features**

- Non-contact switching.
- For direct PC board or dual-in-line socket mounting.
- Fast switching speed.

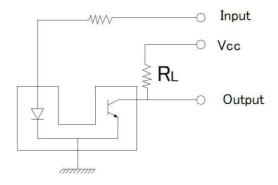
### **Application**

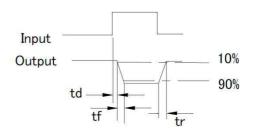
- Scanner
- Edge,Position Detections
- FAX machine
- Counter

### **Description**

The LA222 series consist of Gallium Arsenide infrared emitting diode and a NPN sillicon phototransistor mounted in a black plastic housing. Phototransistor switching takes place whenever an opaque object passes through the slot. These series are designed for direct soldering into PC board or mounting in standard dual-in-line socket.

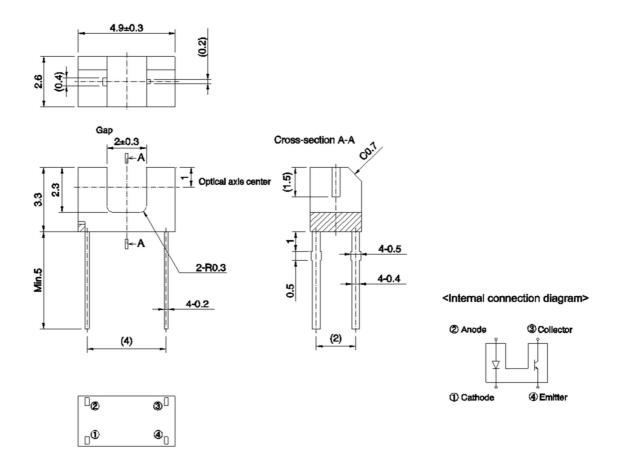
### Switching time measurement circuit







### **PACKAGE DIMENSIONS**



### NOTES:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25mm(.010") unless otherwise noted.
- 3. Lead spacing is measured where the leads emerge from the package.



### **ABSOLUTE MAXIMUM RATINGS AT TA=25°C**

Parameter		Symbol	Value	Unit	
Input (LED)	Forward current	I <sub>F</sub>	50	mA	
	Reverse voltage	V <sub>R</sub>	5	V	
	Power dissipation	P <sub>D</sub>	80	mW	
Output (photo- transistor)	Collector-emitter voltage	V <sub>CEO</sub>	30	V	
	Emitter-collector voltage	V <sub>ECO</sub>	4.5	V	
	Collector current	I <sub>C</sub>	30	mA	
	Collector power dissipation	P <sub>C</sub>	80	mW	
Operating temperature		T <sub>opr</sub>	-25 to +85	°C	
Storage temperature		T <sub>stg</sub>	-30 to +85	°C	



### **ELECTRICAL OPTICAL CHARACTERISTICS ATTA=25°C**

Parameter		Symbol	Conditions	Values			1.1
				Min.	Тур.	Max.	Unit
Input characteristics	Forward voltage	V <sub>F</sub>	I <sub>F</sub> =50mA	ı	1.3	1.6	V
	Reverse current	I <sub>R</sub>	V <sub>R</sub> =5V	-	-	10	μΑ
Output characteristics	Dark current	I <sub>CEO</sub>	V <sub>CE</sub> =10V	-	-	0.5	μΑ
	Peak sensitivity wavelength	$\lambda_{p}$	-	ı	800	ı	nm
Transfer characteristics	Collector current	I <sub>C</sub>	V <sub>CE</sub> =5V, I <sub>F</sub> =10mA	0.18	0.3	0.95	mA
	Collector-emitter saturation voltage	V <sub>CE(sat)</sub>	I <sub>F</sub> =20mA, I <sub>C</sub> =0.1mA	-	-	0.4	V
	Response time	tr·tf	$V_{CC}$ =5V, I <sub>F</sub> =20mA, R <sub>L</sub> =100 $\Omega$	ı	10	ı	μS
Infrared light emitter diode	Cut-off frequency	f <sub>C</sub>	I <sub>F</sub> =50mA	ı	1	ı	MHz
	Peak light emitting wavelength	$\lambda_{p}$	* Non-coherent Infrared light emitting diode used.	ı	950	ı	nm
Photo transistor	Response time	tr·tf	V <sub>CC</sub> =5V, I <sub>C</sub> =1mA, R <sub>L</sub> =100Ω *This product is not designed to be protected against electromagnetic wave.	ı	10	-	μs
	Maximum sensitivity wavelength	$\lambda_{p}$	-	-	800	-	nm



### TYPICAL ELECTRICAL / OPTICAL CHARACTERISTICS CURVES

(25°C Ambient Temperature Unless Otherwise Noted)

Fig.1 Relative Output Current vs.Distance (I)

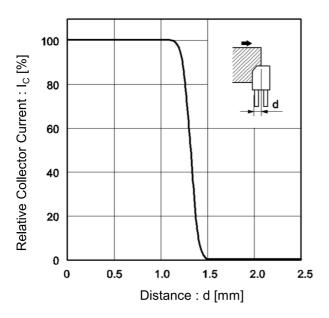


Fig.2 Relative Output Current vs.Distance (II)

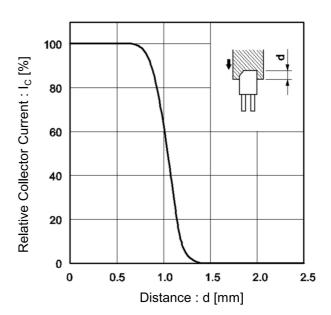


Fig.3 Forward Current Falloff

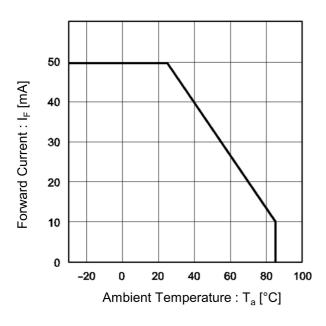


Fig.4 Power Dissipation / Collector Power Dissipation vs. Ambient Temperature

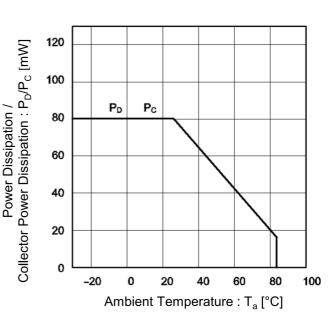




Fig.5 Forward Current vs. Forward Voltage

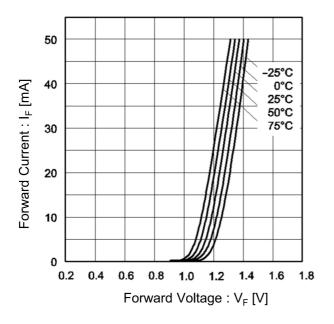


Fig.6 Collector Current vs. Forward Current

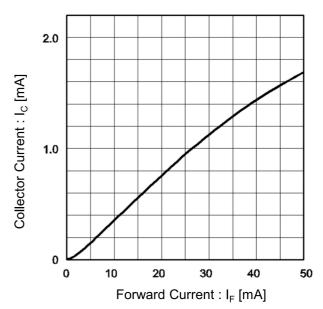


Fig.7 Relative Output vs. Ambient Temperature

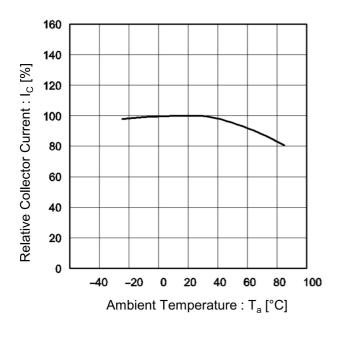


Fig.8 Response Time vs. Collector Current

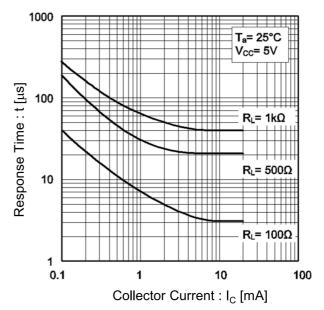




Fig.9 Dark Current vs. Ambient Temperature

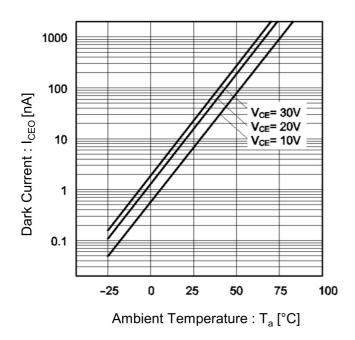
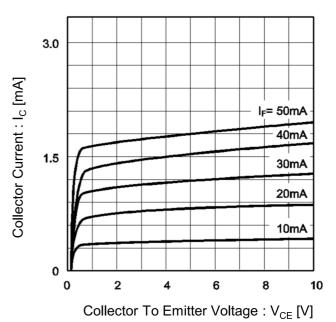


Fig.10 Output Characteristics





### **Packing Quantity Specification**

- 1. 195Pcs/Type, 30Type/1Box
- 2. 4Boxes/1Carton

### **Label Form Specification**



· PRODUCT: Part Number

· CODE NO.: Product Serial Number

· QTY: Packing Quantity

· LOT No: Lot Number

· REMARKS:Remarks

#### **Notes**

#### **Lead Forming**

1.During lead frame bending, the lead frame should be bent at a distance more than 3mm from bottom of the epoxy.

Note: Must fix lead frame and do not touch epoxy before bending to avoid Photo Interrupter broken.

- 2. Lead forming should be done before soldering.
- 3. Avoid stressing the Photo Interrupter package during leads forming. The stress to the base may damage the characteristics of Photo Interrupter, or it may break the Photo Interrupter.
- 4.Cut the Photo Interrupter lead frame at room temperature. Cutting the lead frame at high temperatures may cause failure of the Photo Interrupter.
- 5. When mounting the Photo Interrupter onto a PCB, the PCB holes must be aligned exactly with the lead position of the Photo Interrupter. If the Photo Interrupter are mounted with stress at The leads, it causes deterioration of the epoxy resin and this will degrade the Photo Interrupter.

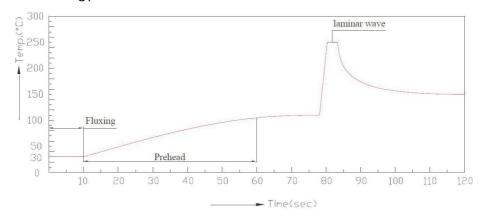


### **Soldering**

- 1.Careful attention should be paid during soldering. When soldering, leave more than 3mm from solder joint to epoxy bulb, and soldering beyond the base of the tie bar is recommended.
- 2. Recommended soldering conditions:

Hand	d Soldering	DIP Soldering		
Temp. at tip of iron	300°C Max. (30W Max.)	Preheat temp.	100°C Max. (60 sec Max.)	
Soldering time	3 sec Max.	Bath temp. & time	260 Max., 5 sec Max	
	3mm Min.(From solder		3mm Min. (From solder joint	
Distance	joint to epoxy bulb)	Distance	to epoxy bulb)	

#### 3. Recommended soldering profile



- 4. Avoiding applying any stress to the lead frame while the Photo Interrupter are at high temperature particularly when soldering.
- 5. Dip and hand soldering should not be done more than one time
- 6. After soldering the Photo Interrupter, the epoxy bulb should be protected from mechanical shock or vibration until the Photo Interrupter return to room temperature.
- 7.A rapid-rate process is not recommended for cooling the Photo Interrupter down from the peak temperature.
- 8. Although the recommended soldering conditions are specified in the above table, dip or hand soldering at the lowest possible temperature is desirable for the Photo Interrupter.
- 9. Wave soldering parameter must be set and maintain according to recommended temperature and dwell time in the solder wave.



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