

## Features

- High reliability
- High radiant intensity
- Peak wavelength  $\lambda_p=940\text{nm}$
- 2.54mm lead spacing
- Low forward voltage
- Pb free
- This product itself will remain within RoHS compliant version
- Compliance with EU REACH
- Compliance Halogen Free(Br < 900ppm, Cl < 900ppm, Br+Cl < 1500ppm).



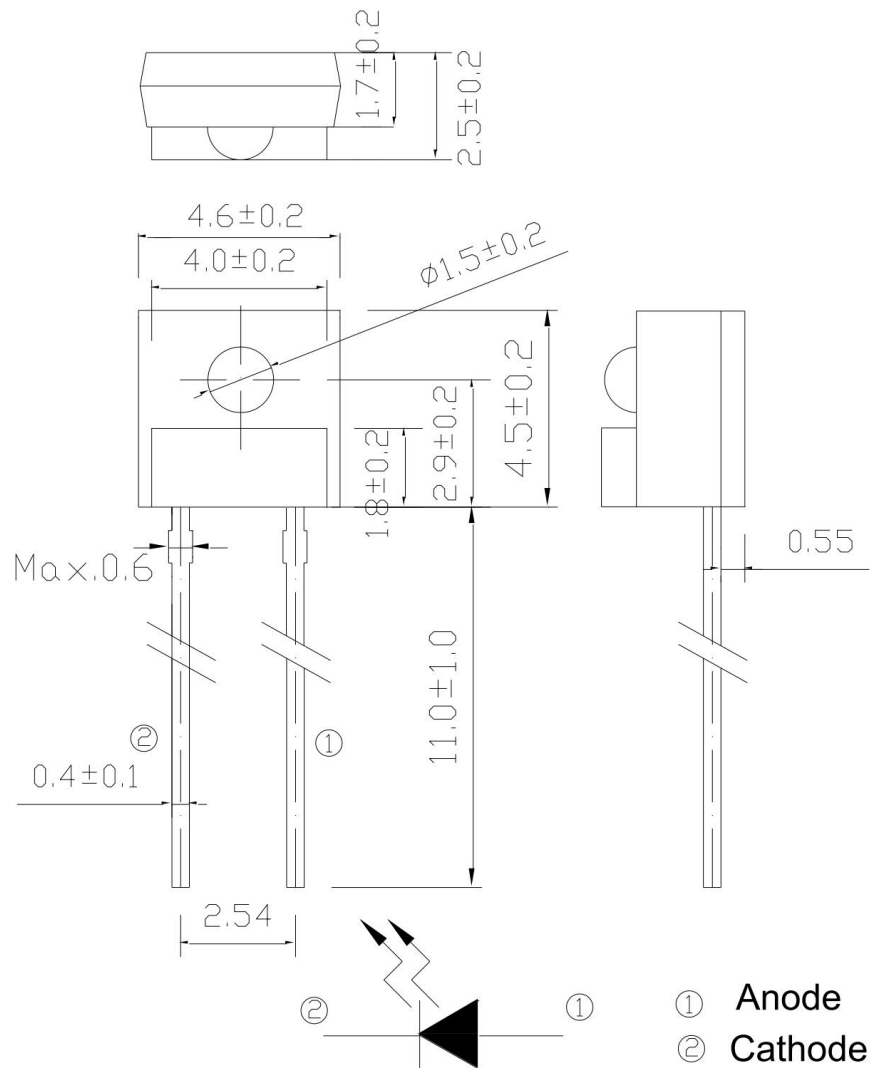
## Application

- Mouse
- Optoelectronic switch
- Infrared applied system

## Description

SIVAGO's Infrared emitting diode KEL-350C is a high intensity diode, molded in a plastic package. The miniature side-facing device has a chip, that emits radiation from the side of the clear package.

## PACKAGE DIMENSIONS



### NOTES:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25$ mm (.010") unless otherwise noted.
3. Lead spacing is measured where the leads emerge from the package.

**ABSOLUTE MAXIMUM RATINGS AT TA =25°C**

Parameter	Symbol	Rating	Units
Continuous Forward Current	$I_F$	50	mA
Reverse Voltage	$V_R$	5	V
Operating Temperature	$T_{opr}$	-25 ~ +85	°C
Storage Temperature	$T_{stg}$	-40 ~ +85	°C
Soldering Temperature *1	$T_{sol}$	260	°C
Power Dissipation at (or below) 25 °C Free Air Temperature	$P_d$	75	mW

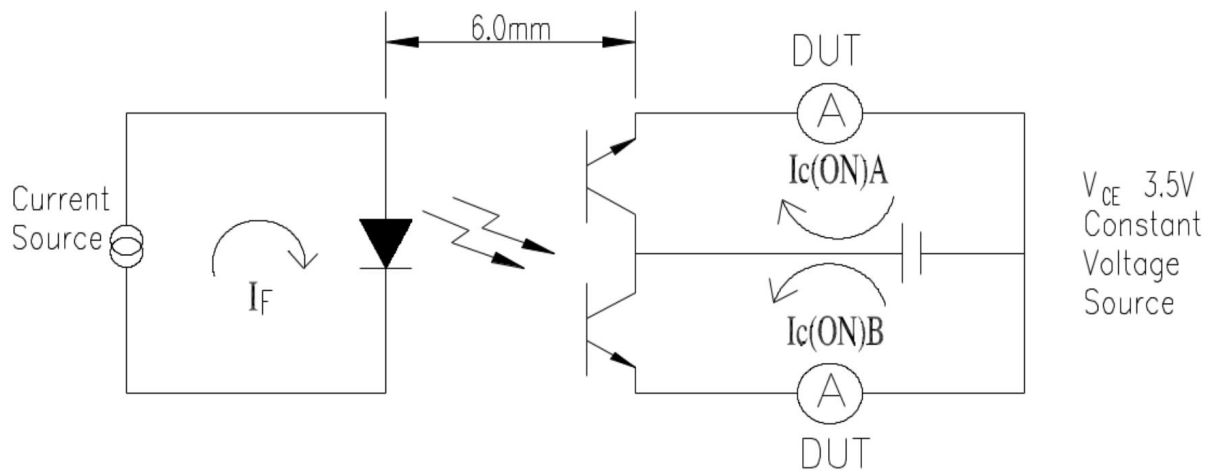
**Notes:** \*1 Soldering time  $\leq$  5 seconds

**ELECTRICAL OPTICAL CHARACTERISTICS AT TA=25°C**

Parameter	Symbol	Condition	Min.	Typ.	Max.	Units
Light Current	$I_{C(ON)}$	$I_F=4mA, V_{CE}=3.5V$	306	--	1870	$\mu A$
Peak Wavelength	$\lambda_p$	$I_F=20mA$	--	940	--	nm
Spectral Bandwidth	$\Delta\lambda$	$I_F=20mA$	--	50	--	nm
Forward Voltage	$V_F$	$I_F=20mA$	--	1.25	1.60	V
Reverse Current	$I_R$	$V_R=5V$	--	--	10	$\mu A$
View Angle	$2\theta_{1/2}$	$I_F=20mA$	--	20	--	deg

**Test Method For  $I_{C(ON)}$ :**Condition:  $I_F=4mA, V_{CE}=3.5V$ 

The intensity testing method for infrared emitting diode



## Typical Electro-Optical Characteristics Curves

Fig.1 Forward Current vs. Ambient Temperature

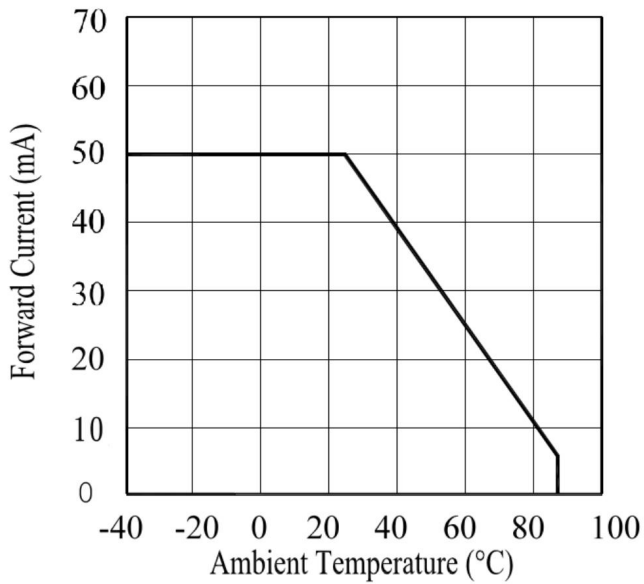


Fig.2 Spectral Distribution

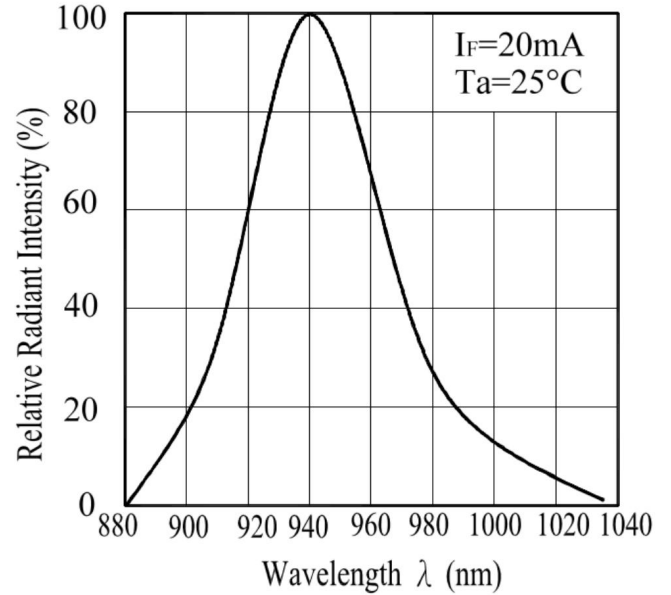


Fig.3 Forward Current vs. Forward Voltage

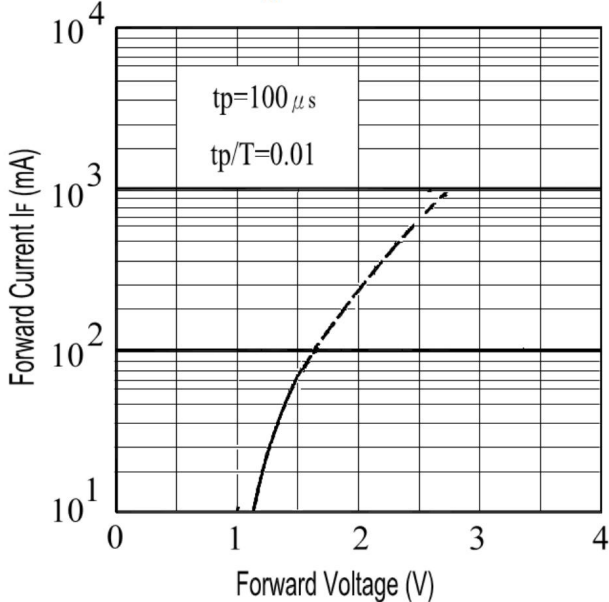
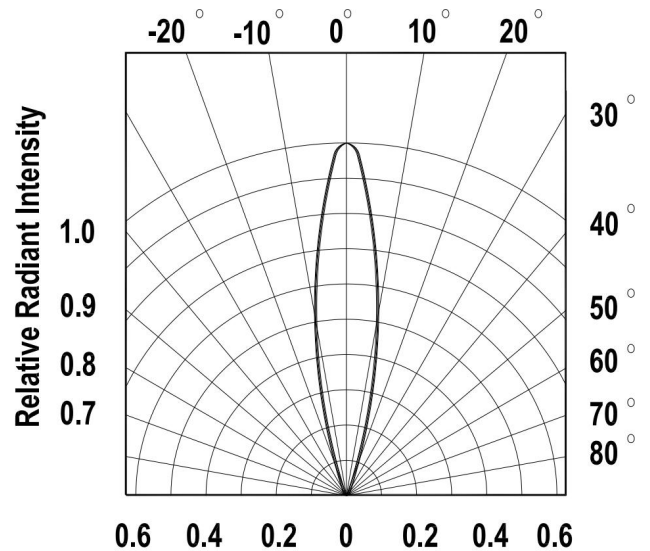


Fig.4 Relative Radiant Intensity vs. Angular Displacement



## Packing Quantity Specification

1. 1000Pcs/1Bag, 20 Bag/1Box
2. 4Boxes/1Carton

## Label Form Specification

製品名 PRODUCT	
コードNo. CODE No.	
数量 Q'TY	
ロットNo. LOT No.	
備考 REMARKS	
<b>SIVAGO</b> <sup>®</sup> SEMICONDUCTOR	

- PRODUCT: Part Number
- CODE NO.: Product Serial Number
- QTY: Packing Quantity
- LOT No: Lot Number
- REMARKS:Remarks

## Notes

### Lead Forming

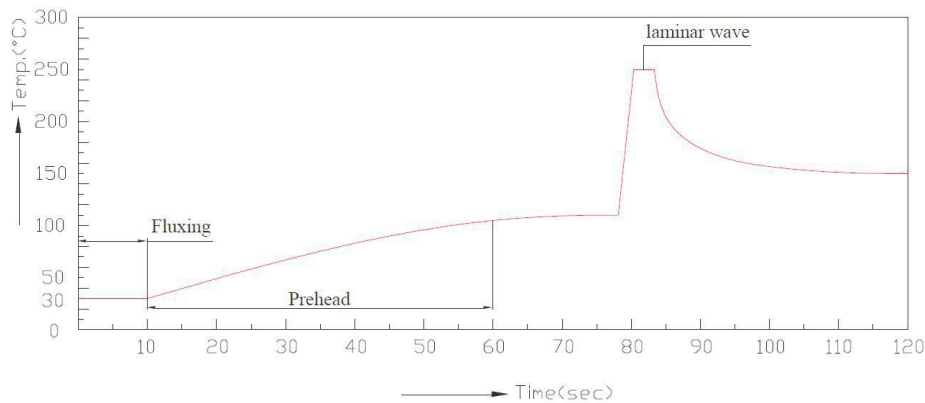
1. During lead formation, the leads should be bent at a point at least 3mm from the base of the epoxy bulb.
2. Lead forming should be done before soldering.
3. Avoid stressing the LED package during leads forming. The stress to the base may damage the LED's characteristics or it may break the LEDs.
4. Cut the LED lead frames at room temperature. Cutting the lead frames at high temperatures may cause failure of the LEDs.
5. When mounting the LEDs onto a PCB, the PCB holes must be aligned exactly with the lead position of the LED. If the LEDs are mounted with stress at the leads, it causes deterioration of the epoxy resin and this will degrade the LEDs.

## Soldering

- Careful attention should be paid during soldering. When soldering, leave more than 3mm from solder joint to epoxy bulb, and soldering beyond the base of the tie bar is recommended.
- Recommended soldering conditions:

Hand Soldering		DIP Soldering	
Temp. at tip of iron	300°C Max. (30W Max.)	Preheat temp.	100°C Max. (60 sec Max.)
Soldering time	3 sec Max.	Bath temp. & time	260 Max., 5 sec Max
Distance	3mm Min.(From solder joint to epoxy bulb)	Distance	3mm Min. (From solder joint to epoxy bulb)

### 3. Recommended soldering profile



- Avoiding applying any stress to the lead frame while the LEDs are at high temperature particularly when soldering.
- Dip and hand soldering should not be done more than one time
- After soldering the LEDs, the epoxy bulb should be protected from mechanical shock or vibration until the LEDs return to room temperature.
- A rapid-rate process is not recommended for cooling the LEDs down from the peak temperature.
- Although the recommended soldering conditions are specified in the above table, dip or hand soldering at the lowest possible temperature is desirable for the LEDs.
- Wave soldering parameter must be set and maintain according to recommended temperature and dwell time in the solder wave.

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