

#### **Features**

Small double-end package

Low forward voltage

Good spectral matching to Si photo detector

Package in 8mm tape on 7" diameter reel

Pb free

The product itself will remain within RoHS compliant version.

Compliance with EU REACH

#### **Application**

PCB mounted infrared sensor

Infrared emitting for miniature light barrier

Floppy disk drive

Optoelectronic switch

Smoke detector

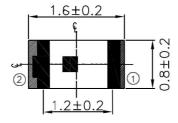
#### Description

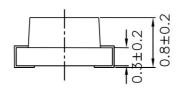
KEL-1T036C is an infrared emitting diode in miniature SMD package which is molded in a water clear plastic with flat top view lens. The device is spectrally matched with silicon photodiode and phototransistor.

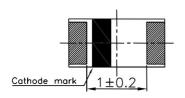


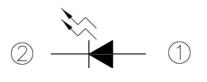


#### PACKAGE DIMENSIONS



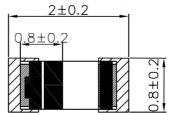






- (1) Anode
- 2 Cathode

For refiow soldering (Propose)



#### NOTES:

- 1.All dimensions are in millimeters
- 2.Tolerances unless dimensions ±0.1mm
- 3.Suggested pad dimension is just for reference only
  Please modify the pad dimension based on individual need



#### ABSOLUTE MAXIMUM RATINGS AT TA =25°C

Parameter	Symbol	Rating	Units	
Continuous Forward Current	I <sub>F</sub>	65	mA	
Reverse Voltage	$V_R$	5	V	
Operating Temperature	Topr	-25 ~ +85	°C	
Storage Temperature	Tstg	-40 ~ +85	°C	
Soldering Temperature *1	Tsol	260	°C	
Power Dissipation at(or below)25°CFree Air	$P_d$	130	mW	
Temperature				

**Notes:** \*1 Soldering time≦5 seconds.



#### **ELECTRICAL OPTICAL CHARACTERISTICS AT TA=25°C**

Parameter	Symbol	Condition	Min.	Тур.	Max.	Units
Radiant Intensity	le	I <sub>F</sub> =20mA	0.2	0.7		mW/sr
Peak Wavelength	λр	I <sub>F</sub> =20mA		940		nm
Spectral Bandwidth	Δλ	I <sub>F</sub> =20mA		50		nm
Forward Voltage	$V_{F}$	I <sub>F</sub> =20mA		1.2	1.5	V
Reverse Current	I <sub>R</sub>	V <sub>R</sub> =5V			10	μΑ
View Angle	201/2	I <sub>F</sub> =20mA		150		deg



### **Typical Electro-Optical Characteristics Curves**

Fig.1 Forward Current vs.

Ambient Temperature

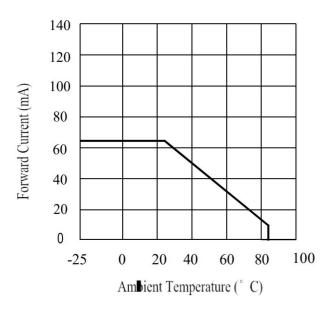


Fig.2 Spectral Distribution

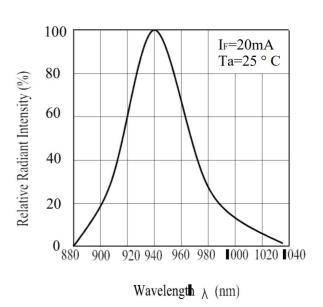


Fig.3 Forward Current vs . Forward Voltage

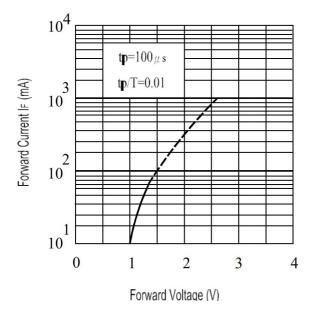
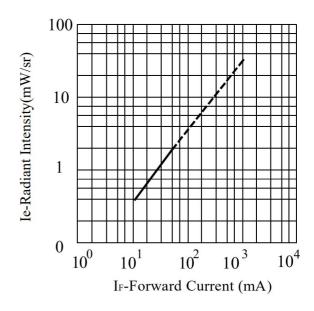


Fig.4 Relative Intensity vs. Forward Current

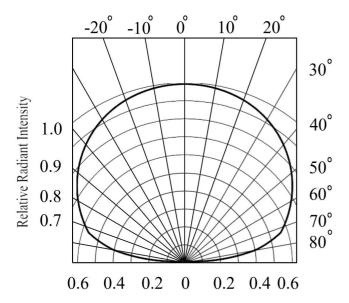




### **Typical Electro-Optical Characteristics Curves**

Fig.5 Relative Radiant Intensity vs.

Angular Displacement





#### **Precautions For Use**

#### 1. Over-current-proof

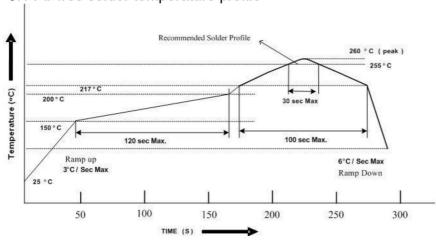
Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

#### 2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 10°C~30°C and 90%RH or less.
- 2.3 The LEDs suggested be used within one year.
- 2.4 After opening the package, the devices must be stored at 10°C~30°C and ≤ 60%RH, and used within 168 hours (floor life). If unused LEDs remain, it should be stored in moisture proof packages.
- 2.5 If the moisture absorbent material (desiccant material) has faded or unopened bag has exceeded the shelf life or devices (out of bag) have exceeded the floor life, baking treatment is required.
- 2.6 If baking is required, refer to IPC/JEDEC J-STD-033 for bake procedure or recommend the following conditions:
  - 96 hours at 60°C ± 5°C and < 5 % RH (reeled/tubed/loose units)

#### 3. Soldering Condition

3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

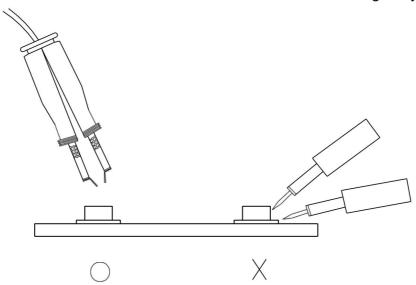


#### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

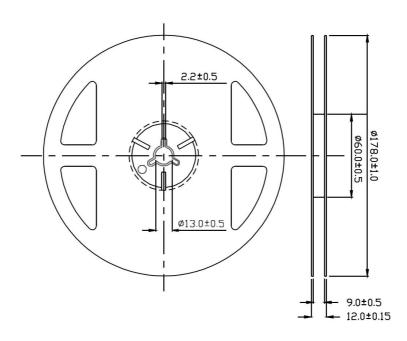
#### 5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



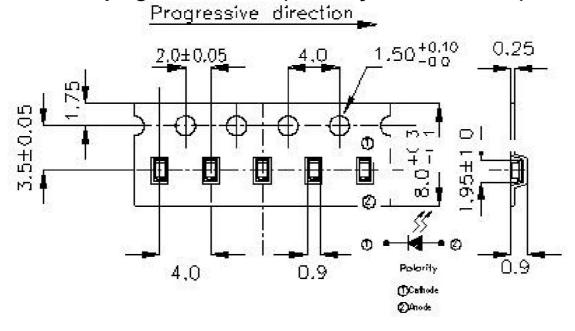


### **Package Dimensions**



Note: The tolerances unless mentioned are ±0.1mm, Unit: mm

### **Carrier Taping Dimensions: (Quantity: 3000PCS/Reel)**



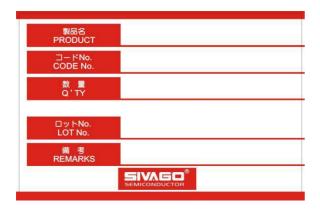
Note: The tolerances unless mentioned are ±0.1mm, Unit: mm



#### **Packing Quantity Specification**

- 1. 3000Pcs/1Reel,10 Bag/1Box
- 2. 4Boxes/1Carton

#### **Label Form Specification**



· PRODUCT: Part Number

· CODE NO.: Product Serial Number

· QTY: Packing Quantity

· LOT No: Lot Number

· REMARKS:Remarks

#### 22x18x19cm



#### 38x23.2x40.2cm





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